



## Pneumatic Tools

# ATA Accessories

## ATA Collets

Type	CA	CB	CC	CD
<b>Size</b>	<b>Part No:</b>	<b>Part No:</b>	<b>Part No:</b>	<b>Part No:</b>
3/32"	N/A	N/A	133-103-10	133-113-10
1/8"	133-123-10	133-126-10	133-102-10	133-112-10
1/4"	133-107-10	133-116-10	N/A	N/A
3/8"	133-125-10	N/A	N/A	N/A
2.34mm	N/A	N/A	133-103-10	133-113-10
3.0mm	133-123-10	133-126-10	133-101-10	133-115-10
6.0mm	133-121-10	133-122-10	N/A	N/A
8.0mm	133-124-10	N/A	N/A	N/A
10.mm	133-106-10	N/A	N/A	N/A

Special size collets available, please contact ATA and quote collet type and shank diameter required.

## ATA Swivel Connector

ATA Swivel connectors are available for all tools with 1/4" inlet thread. The swivel connector makes it easier to work in awkward areas and helps to reduce operator strain. Connectors have a 25 degree bending angle and 360 degree swivel with no pressure loss. They have a very smooth operation and are trouble free.

1/4 Female x 1/4 Male Swivel Connector.  
Part No: 166-860-00



## Stripping Kits

Regular maintenance is a critically important factor when assessing on going efficiency and safety in use. With this regard ATA have a policy of low cost spare parts to enable routine, preventative maintenance to be carried out. In addition to our in-house repair facility, we offer explosion diagrams for spare parts, stripping instructions and stripping kits are available for all tools.



All tools conform with EC machinery directive and its amendments and CE marking directive 98/37/EC.

## ATA Vitalizer Units

The ATA vitalizer units remove moisture and harmful solids from the air stream and create an airborne 'microfog' of oil which lubricates your ATA air motor, maintaining performance and ensuring long service life.



Part No:	Type	Connection Thread	Max Air Flow at 6.3 bar - 90psi	
			SCFM	Cu.M/min
FL-1/4	Manual drain filter with micro fog lubricator and mounting bracket.	1/4"	40	1.2
AFL-1/4	Automatic drain filter with micro fog lubricator and mounting bracket.	1/4"	40	1.2
AFLRG-1/4	Automatic drain filter with regulator, gauge, micro fog lubricator and mounting bracket.	1/4"	40	1.2
FL-1/2	Automatic drain filter with micro fog lubricator and mounting bracket.	1/2"	120	3.4
AFLRG-1/2	Automatic drain filter with regulator, gauge, micro fog lubricator and mounting bracket.	1/2"	120	3.4

## ATA Throttle Levers



Simple Lever: Fits all models. Check your safety legislation before fitting this lever.  
Part No: 140-342-10



Toggle Lever: Fits all models.  
Part No: 140-650-20



Slide Lever: Fits all models except RA14, RA10/20, RAB4LR, SB5LR, SD range.  
Part No: 140-719-20



Lever Pin: Part No: 140-141-00  
Punch for removing lever pin: Part No: 140-050-10

## Air Inlet & Exhaust Hose Assemblies

ATA Superflex hose assemblies are made from high performance PVC material with polyester fibre reinforcing. Their low weight and extra flexibility in combination with our low weight tools makes an ideal ergonomic solution.

On rear exhaust tools, ATA exhaust overhoses may be used for remote exhaust and lower noise levels. Where rear exhaust overhoses are used, hoses with special silencer foams may be used to further reduce noise levels.



ATA Superflex hose assemblies.



Hose assemblies complete with silencer for use with Rear Exhaust Overhose.



Exhaust Overhose snaps on easily to rear exhaust tools.

Tool Inlet Thread	Hose Assembly Thread Details	Superflex Inlet Hose	Exhaust Overhose (for rear exhaust tools)	Inlet and Exhaust
M8 Female	M8 Male x 1/4" Male	Part No: 177-010-20 Length: 2m x Ø6mm	Part No: 177-106-20 Length: 1m x Ø16mm	Part No: 177-012-20
1/8" Female	1/8" Male x 1/4" Male	Part No: 177-318-20 Length: 3m x Ø8mm	Part No: 177-944-20 Length: 1m x Ø19mm	Part No: 177-111-20
1/4" Female	1/4" Male x 1/4" Male	Part No: 177-314-20 Length: 3m x Ø8mm	Part No: 177-945-20 Length: 1m x Ø22mm	Part No: 177-110-20
1/2" Female	1/4" Male x 3/8" Male	Part No: 177-338-20 Length: 3m x Ø12mm	Part No: 177-005-20 Length: 1m x Ø50mm	
3/4" Female	3/4" Female x 3/4" Female	Part No: 177-312-20 Length: 3m x Ø16mm	N/A	
Model RA25R Special Fitting	1/4" Male Special Fitting	Part No: 177-647-20 Length: 2m x Ø6mm	Part No: 177-648-20 Length: 1m x Ø16mm	

## ATA Gear Lubrication

All ATA right angle grinders and sanders are fitted with high quality gears. In order to maximise the service life of the gears it is necessary to ensure that they are properly lubricated. ATA tools utilize a unique wick system which releases the oil onto the gears when the tool is running and reabsorbs the oil when the tool is stopped. Where tools are in constant use the oil should be replenished daily through the oil screw fitted in the angle head of the tool. ATA recommends the use of ATA Gearlube or any high quality 68 cSt gear oil. Failure to lubricate gears will void all warranties.

1 litre container of ATA Gear Lube with Banjo Oiler.

Part No: GEARLUBE-1L



## ATA Motor Lubrication

ATA recommends the use of ATALUBE air motor oil or other high quality 10cSt oil all vane type motors when using ATA Micro-Fog Lubricators. The oil drip rate can be set as shown in the table, remember that only 10% of the drip is actually delivered to the air supply, the remainder is returned to the main oil reservoir. Failure to properly lubricate a vane motor will void all warranties.

Note: With Turbine motors such as model ST 100, lubrication oil should **NOT** be used.

2 litre container of ATA Motor Lube.

Part No: ATALUBE-2L



Motor Power kW - Hp	Micro Fog Unit Size	Drips per Min.
0.11 - 0.15	1/4"	10
0.15 - 0.20	1/4"	10
0.19 - 0.25	1/4"	12
0.22 - 0.30	1/4"	15
0.26 - 0.35	1/4"	15
0.37 - 0.50	1/4"	15
0.63 - 0.85	1/4"	20
0.67 - 0.90	1/4"	20
0.82 - 1.10	1/4"	20
1.12 - 1.50	1/2"	20
1.50 - 2.00	1/2"	30
2.20 - 3.00	1/2"	30

The drip rates shown are approximate settings. If there is too much oil from the exhaust of the machine, the drip rate should be reduced slightly. These drip rates may not apply to lube units from other manufacturers. It is easiest to begin with a high drip rate, and reduce to the correct setting.